



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3121-241
Job Sheet 169689



Part No: D3121-241

Job Qty: 40 ea

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Alpine Aerotech LP - Abbotsford (CCANA05)

1640 Threshold Drive Abbotsford, BC, V2T 6H5 Canada ph:(604) 855-1148 fx:(604) 855-1507.

Note: DWG REV E IPP Rev:A 04.02.18 New issue KJ/DS IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		12/21/17	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	40 pcs		12/22/17	0.00	0.39	Small Fab-2		
140	QC	40 pcs		12/22/17	0.00	0.00	QC5		
150	Packaging	40 pcs		12/22/17	0.00	0.00	Packaging3-1		
160	QC21-SA	40 Ea		12/22/17	0.00	0.00	QC21		

Part Op
Descriptions: 130 - 1-Press D3121-23 Bearing into D3121-25 Cap as per Dwg D3121

DAS
21 DEC 1 2017
9-39

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3121-23 F164820	40	95	0	0
	D3121-25 F164819 14x	40	63	0	0
	5008438 26x				

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	 S024941 Bearing Assembly PART NO: D3121-241 Revision: Operation: Start up Operation Change No:	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="2">DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 50%; text-align: center;"> ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier </td> <td style="width: 50%; text-align: center;"> ☐ Engineering ☐ Quality ☐ Other </td> </tr> </table>	DEPARTMENT/PROCESS		☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier	☐ Engineering ☐ Quality ☐ Other
DEPARTMENT/PROCESS							
☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier	☐ Engineering ☐ Quality ☐ Other						
			MRB (QSI042) Approval				
			Completed By				
			Lead hand / Supervisor Approval Verification				
			QC / QA Coordinator Approval				

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :			
Misidentified	☐	Past Due	☐				